

Alu. B 0.625"

Work Order ID 76235

76235

Page 1

Monday, November 07, 2011 2:45:35 PM

Item ID: D3492-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Plug

Start Date: 11/7/2011 **Start Qty:** 100.00

100

Cust Item ID:

Required Date: 11/16/2011 **Req'd Qty:** 100.00

100

Customer:

Reference:

Approvals: Process Plan:

Date: 11-07

Tooling:

Date:

Run Start

ND1

OC:

Date:

SPC (Y/N):

Date:

Stop

AIRD

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B				Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Work Order ID 76235

Monday, November 07, 2011 2:45:35 PM

76235

Page 2

Item ID: D3492-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Plug

Start Date: 11/7/2011 Start Qty: 100.00

100

Cust Item ID:

Required Date: 11/16/2011 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Chemical Conversion Coat per QSI005 4.1

0.00

150

HandFinish

Hand Finishing

100

BL 11-11-28

160

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

160

Powdercoat

Powder Coating

Memo

(Flat End Only)

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

9:10 0.00
320°F
9:40

100XPM/11/12/11

170

QC3- Inspect Part Finish

0.00

170

QC

Quality Control

Memo

0.00

100 BL 11-12-1

W/O:		WORK ORDER CHANGES					
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Work Order ID 76235

Monday, November 07, 2011 2:45:35 PM

76235

Page 3

Item ID: D3492-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Plug

Stop

NS2

Start Date: 11/7/2011 Start Qty: 100.00

100

Cust Item ID:

Required Date: 11/16/2011 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
Description

180

Identify as per dwg & Stock Location:

FPA

180

Packaging

Packaging

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

100X X M / 11/12/01

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Quality Control

Memo

0.00

11/12/500

P (11202)
100

W/O:		WORK ORDER CHANGES					
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Picklist Print

Monday, November 07, 2011 2:45:40 PM

Page 1

Work Order ID: 76235

76235
D3492-1

Parent Item: D3492-1

Parent Item Name: Plug

Start Date: 11/7/2011

Required Date: 11/16/2011

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.625		Purchased	No			100	f	23.5180	0.0625	6.578947	**	5.976'	
M6061T6R0.625 6061-T6 Round Bar .625"													SJn/u/24

Location	Loc Qty	Loc Code
MAT012	23.518	
117284	0.184	
119346	23.334	
(119453)		5.976'

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	76283
Description: Plug	Part Number:	D3492-1
Inspection Dwg: D3492 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	<i>JJ</i>	Audited by:	<i>K.A.</i>	Preliminary Approval:	
Date:	11/11/24	Date:	11/11/24	Date:	

Rev	Date	Change	Revised by	Approved
A	06.06.02	New Issue P/O D3492-041	KJ/JLM	
B	06.10.16	Ø0.625 was Ø0.500	KJ/JLM	
C	07.11.23	Tolerances revised	KJ/EC/DD	
D	08.06.19	0.050 x 20° dimension added	KJ/DD	
E	11.07.26	Dimensions updated per Dwg Rev D	KJ	 

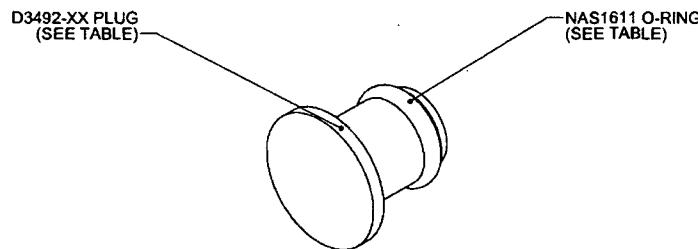
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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D3492-XXX PLUG PARTS LIST

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	PART NUMBER	DESCRIPTION
X							D3492-041	PLUG ASSEMBLY
	X						D3492-043	PLUG ASSEMBLY
		X					D3492-045	PLUG ASSEMBLY
			X				D3492-047	PLUG ASSEMBLY
				X			D3492-049	PLUG ASSEMBLY
					X		D3492-051	PLUG ASSEMBLY
						X	D3492-053	PLUG ASSEMBLY
1							D3492-1	PLUG
	1						D3492-3	PLUG
		1					D3492-5	PLUG
			1				D3492-7	PLUG
				1			D3492-9	PLUG
					1		D3492-11	PLUG
						1	D3492-13	PLUG
			1				NAS1611-005	O-RING
				1			NAS1611-007	O-RING
1					NAS1611-010		NAS1611-010	O-RING
						1	NAS1611-012	O-RING
						1	NAS1611-013	O-RING
						1	NAS1611-015	O-RING
						1	NAS1611-016	O-RING

NOTES:

1) O-RING: POSSIBLE SUPPLIER P/N: NAS1611-XXX OR PARKER 2-XXX

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 70235

PL-11-07

RELEASED
R 2011-05-30

D	INCORPORATED DEO D3492-C-1. SHT 2 DIM C FOR -1 WAS 0055. (SEE CAR11-048)	AJS	11.05.24
C	ADD -049/-051/-053, CHANGE DRAWING FORMAT	PH	07.10.05
B	ADD -047; UPDATE DIM A FOR -045	PH	06.05.11
A	NEW ISSUE	PH	06.01.04
REV.	DESCRIPTION	BY	DATE

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	A/S	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A	DRAWING NO.	REV. D
MFG. APPR.	J.F.C.	D3492	SHEET 1 OF 2
APPROVED	A/A	TITLE	SCALE
DE APPR.		PLUG	2:1
DATE	11.05.24	COPYRIGHT © 2007 BY DART AEROSPACE LTD	
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

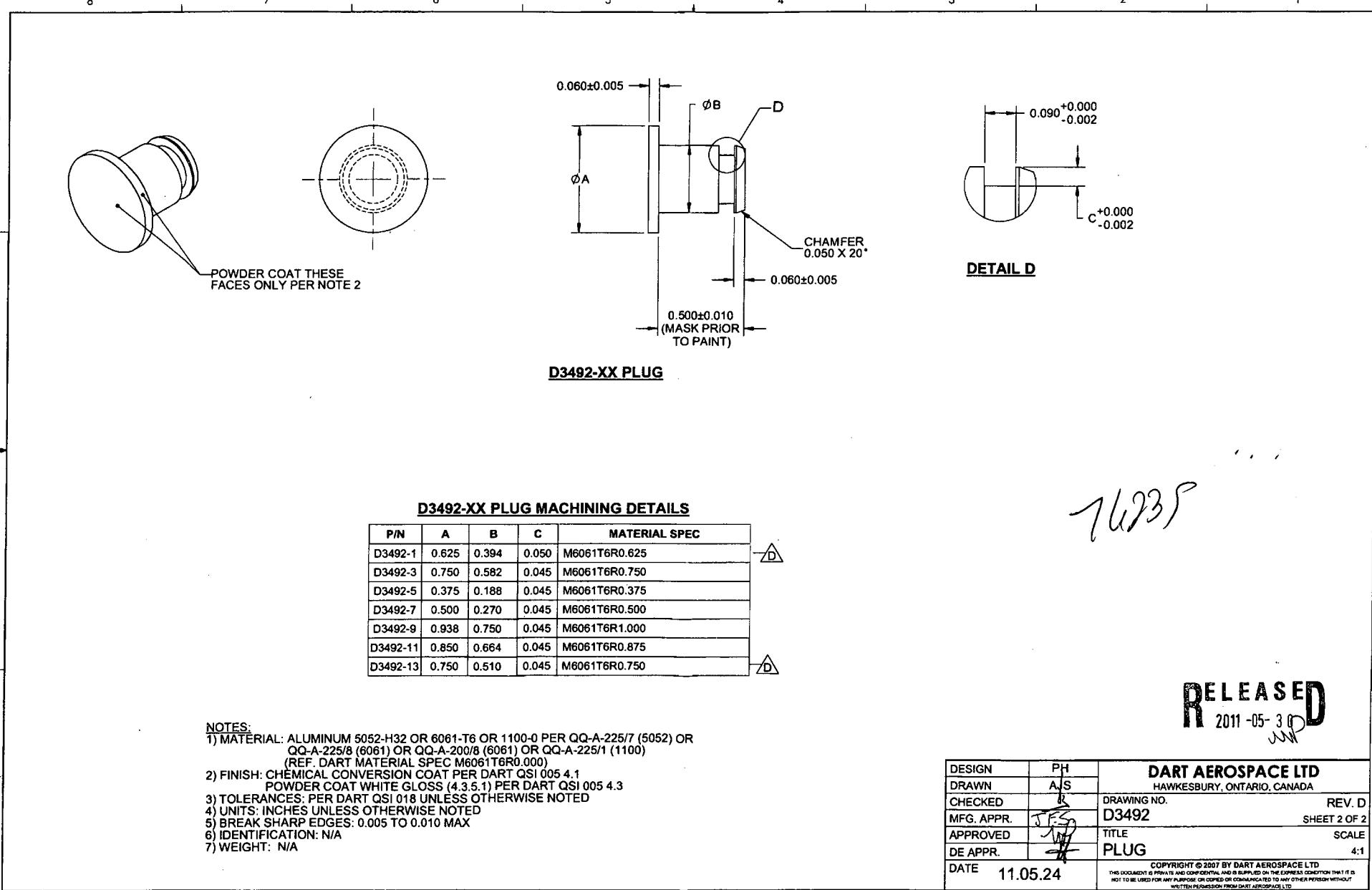
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